



Inch Size Helicoil

Helical Groove Thread Gauges – GO + NOGO

- Off standard tolerances: 1B/3B
- Ring gauges up to 6"
- Left hand gauges
- O.S. pre coating gauges
- Custom made gauges
- Gauges with special tolerances: 3B, 1B
- Gauges up to 6" diameter
- Left-hand (L.H.) gauges
- OS (oversize) gauges for pre-coating
- Gauges customized according to customer requirements



Size	UNC	UNF
2	56	64
3	48	56
4	40	48
5	40	44
6	32	40
8	32	36
10	24	32
12	24	28
1/4	20	28
5/16	18	24
3/8	16	24
7/16	14	20
1/2	13	20
9/16	12	18
5/8	11	18
11/16	--	--
3/4	10	16
13/16	--	--
7/8	9	14
15/16	--	--
1"	8	12
1"1/16	--	--
1"1/8	7	12
1"3/16	--	--
1"1/4	7	12
15/16	--	--
1"3/8	6	12
1"7/16	--	--
1"1/2	6	12
1"7/16	--	--
1"1/2	6	12